

# MCR703A Series

Preferred Device

## Sensitive Gate Silicon Controlled Rectifiers Reverse Blocking Thyristors

PNPN devices designed for high volume, low cost consumer applications such as temperature, light and speed control; process and remote control; and warning systems where reliability of operation is critical.

### Features

- Small Size
- Passivated Die Surface for Reliability and Uniformity
- Low Level Triggering and Holding Characteristics
- Recommend Electrical Replacement for C106
- Surface Mount Package – Case 369C
- To Obtain “DPAK” in Straight Lead Version (Shipped in Sleeves): Add '1' Suffix to Device Number, i.e., MCR706A1
- Epoxy Meets UL 94 V-0 @ 0.125 in
- ESD Ratings: Human Body Model, 3B > 8000 V  
Machine Model, C > 400 V
- Pb-Free Packages are Available

### MAXIMUM RATINGS (T<sub>J</sub> = 25°C unless otherwise noted)

| Rating   | Symbol                                 | Max               | Unit               |
|--|--|-------------------|--------------------|
| Peak Repetitive Off-State Voltage (Note 1)<br>(T <sub>C</sub> = -40 to +110°C, Sine Wave, 50 to 60 Hz,<br>R <sub>GK</sub> = 1 kΩ)<br>MCR703A<br>MCR706A<br>MCR708A | V <sub>DRM</sub> ,<br>V <sub>RRM</sub> | 100<br>400<br>600 | V                  |
| Peak Non-Repetitive Off-State Voltage<br>(Sine Wave, 50 to 60 Hz, R <sub>GK</sub> = 1 kΩ,<br>T <sub>C</sub> = -40 to +110°C)<br>MCR703A<br>MCR706A<br>MCR708A      | V <sub>RSM</sub>                       | 150<br>450<br>650 | V                  |
| On-State RMS Current<br>(180° Conduction Angles; T <sub>C</sub> = 90°C)  | I <sub>T(RMS)</sub>                    | 4.0               | A                  |
| Average On-State Current (180° Conduction<br>Angles)<br>T <sub>C</sub> = -40 to +90°C<br>T <sub>C</sub> = +100°C   | I <sub>T(AV)</sub>                     | 2.6<br>1.6        | A                  |
| Non-Repetitive Surge Current<br>(1/2 Sine Wave, 60 Hz, T <sub>J</sub> = 110°C)<br>(1/2 Sine Wave, 1.5 ms, T <sub>J</sub> = 110°C)                                  | I <sub>TSM</sub>                       | 25<br>35          | A                  |
| Circuit Fusing (t = 8.3 msec)  | I <sup>2</sup> t                       | 2.6               | A <sup>2</sup> sec |
| Forward Peak Gate Power<br>(Pulse Width ≤ 1.0 μsec, T <sub>C</sub> = 90°C)   | P <sub>GM</sub>                        | 0.5               | W                  |
| Forward Average Gate Power<br>(t = 8.3 msec, T <sub>C</sub> = 90°C)  | P <sub>G(AV)</sub>                     | 0.1               | W                  |
| Forward Peak Gate Current<br>(Pulse Width ≤ 1.0 μsec, T <sub>C</sub> = 90°C)   | I <sub>GM</sub>                        | 0.2               | A                  |
| Operating Junction Temperature Range   | T <sub>J</sub>                         | -40 to +110       | °C                 |
| Storage Temperature Range  | T <sub>stg</sub>                       | -40 to +150       | °C                 |

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

1. V<sub>DRM</sub> and V<sub>RRM</sub> for all types can be applied on a continuous basis. Ratings apply for zero or negative gate voltage; however, positive gate voltage shall not be applied concurrent with negative potential on the anode. Blocking voltages shall not be tested with a constant current source such that the voltage ratings of the devices are exceeded.



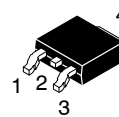
ON Semiconductor®

<http://onsemi.com>

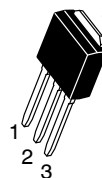
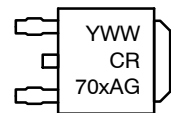
SCRs  
4.0 AMPERES RMS  
100 – 600 VOLTS



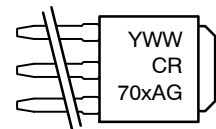
### MARKING DIAGRAMS



DPAK  
CASE 369C  
STYLE 5



DPAK-3  
CASE 369D  
STYLE 5



Y = Year  
WW = Work Week  
70xA = Device Code  
x = 3, 6 or 8  
G = Pb-Free Package

### PIN ASSIGNMENT

|   |         |
|---|---------|
| 1 | Gate    |
| 2 | Anode   |
| 3 | Cathode |
| 4 | Anode   |

### ORDERING INFORMATION

See detailed ordering and shipping information in the package dimensions section on page 2 of this data sheet.

Preferred devices are recommended choices for future use and best overall value.

## MCR703A Series

### Thermal Characteristics

| Characteristic  | Symbol          | Max | Unit                        |
|---|-----------------|-----|-----------------------------|
| Thermal Resistance, Junction-to-Case  | $R_{\theta JC}$ | 3.0 | $^{\circ}\text{C}/\text{W}$ |
| Thermal Resistance, Junction-to-Ambient (Note 2)                              | $R_{\theta JA}$ | 80  | $^{\circ}\text{C}/\text{W}$ |
| Maximum Lead Temperature for Soldering Purposes 1/8" from Case for 10 Seconds | $T_L$           | 260 | $^{\circ}\text{C}$          |

2. Case 369C when surface mounted on minimum pad sizes recommended.

### Electrical Characteristics ( $T_C = 25^{\circ}\text{C}$ unless otherwise noted)

| Characteristic | Symbol | Min | Typ | Max | Unit |
|----------------|--------|-----|-----|-----|------|
|----------------|--------|-----|-----|-----|------|

#### OFF CHARACTERISTICS

|   |                    |   |   |     |                             |
|---|--------------------|---|---|-----|-----------------------------|
| Peak Repetitive Forward or Reverse Blocking Current<br>( $V_{AK} = \text{Rated } V_{DRM}$ or $V_{RRM}$ ; $R_{GK} = 1 \text{ k}\Omega$ ) | $I_{DRM}, I_{RRM}$ | - | - | 10  | $\mu\text{A}$               |
|   |                    | - | - | 200 |                             |
|   |                    |   |   |     | $T_C = 25^{\circ}\text{C}$  |
|   |                    |   |   |     | $T_C = 110^{\circ}\text{C}$ |

#### ON CHARACTERISTICS

|   |           |     |      |     |                             |
|---|-----------|-----|------|-----|-----------------------------|
| Peak Forward "On" Voltage<br>( $I_{TM} = 8.2 \text{ A}$ Peak, Pulse Width = 1 to 2 ms, 2% Duty Cycle)   | $V_{TM}$  | -   | -    | 2.2 | V                           |
| Gate Trigger Current (Continuous dc) (Note 3) ( $V_{AK} = 12 \text{ Vdc}$ , $R_L = 24 \Omega$ )   | $I_{GT}$  | -   | 25   | 75  | $\mu\text{A}$               |
|   |           | -   | -    | 300 |                             |
|   |           |     |      |     | $T_C = 25^{\circ}\text{C}$  |
|   |           |     |      |     | $T_C = -40^{\circ}\text{C}$ |
| Gate Trigger Voltage (Continuous dc) (Note 3)<br>( $V_{AK} = 12 \text{ Vdc}$ , $R_L = 24 \Omega$ )  | $V_{GT}$  | -   | -    | 0.8 | V                           |
|   |           | -   | -    | 1.0 |                             |
|   |           |     |      |     | $T_C = 25^{\circ}\text{C}$  |
|   |           |     |      |     | $T_C = -40^{\circ}\text{C}$ |
| Gate Non-Trigger Voltage (Note 3) ( $V_{AK} = 12 \text{ Vdc}$ , $R_L = 100 \Omega$ , $T_C = 110^{\circ}\text{C}$ )  | $V_{GD}$  | 0.2 | -    | -   | V                           |
| Holding Current<br>( $V_{AK} = 12 \text{ Vdc}$ , $R_{GK} = 1 \text{ k}\Omega$ ) $T_C = 25^{\circ}\text{C}$<br>(Initiating Current = 20 mA) $T_C = -40^{\circ}\text{C}$                                  | $I_H$     | -   | -    | 5.0 | mA                          |
|   |           | -   | -    | 10  |                             |
| Peak Reverse Gate Blocking Voltage ( $I_{GR} = 10 \mu\text{A}$ )  | $V_{RGM}$ | 10  | 12.5 | 18  | V                           |
| Peak Reverse Gate Blocking Current ( $V_{GR} = 10 \text{ V}$ )  | $I_{RGM}$ | -   | -    | 1.2 | $\mu\text{A}$               |
| Total Turn-On Time (Source Voltage = 12 V, $R_S = 6 \text{ k}\Omega$ )<br>( $I_{TM} = 8.2 \text{ A}$ , $I_{GT} = 2 \text{ mA}$ , Rated $V_{DRM}$ ) (Rise Time = 20 ns, Pulse Width = 10 $\mu\text{s}$ ) | $t_{gt}$  | -   | 2.0  | -   | $\mu\text{s}$               |

#### DYNAMIC CHARACTERISTICS

|   |         |   |    |     |                        |
|---|---------|---|----|-----|------------------------|
| Critical Rate of Rise of Off-State Voltage<br>( $V_D = \text{Rated } V_{DRM}$ , $R_{GK} = 1 \text{ k}\Omega$ , Exponential Waveform, $T_C = 110^{\circ}\text{C}$ )        | $dv/dt$ | - | 10 | -   | $\text{V}/\mu\text{s}$ |
| Repetitive Critical Rate of Rise of On-State Current<br>( $C_f = 60 \text{ Hz}$ , $I_{PK} = 30 \text{ A}$ , $PW = 100 \mu\text{s}$ , $diG/dt = 1 \text{ A}/\mu\text{s}$ ) | $di/dt$ | - | -  | 100 | $\text{A}/\mu\text{s}$ |

3.  $R_{GK}$  current not included in measurement.

### ORDERING INFORMATION

| Device     | Package Type | Package           | Shipping†        |
|------------|--------------|-------------------|------------------|
| MCR703AT4  | DPAK         | 369C              | 2500 Tape & Reel |
| MCR703AT4G | DPAK         | 369C<br>(Pb-Free) | 2500 Tape & Reel |
| MCR706AT4  | DPAK         | 369C              | 2500 Tape & Reel |
| MCR706AT4G | DPAK         | 369C<br>(Pb-Free) | 2500 Tape & Reel |
| MCR708A    | DPAK         | 369C              | 75 Units / Rail  |
| MCR708AG   | DPAK         | 369C<br>(Pb-Free) | 75 Units / Rail  |
| MCR708A1   | DPAK-3       | 369D              | 75 Units / Rail  |
| MCR708A1G  | DPAK-3       | 369D<br>(Pb-Free) | 75 Units / Rail  |
| MCR708AT4  | DPAK         | 369C              | 2500 Tape & Reel |
| MCR708AT4G | DPAK         | 369C<br>(Pb-Free) | 2500 Tape & Reel |

†For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

# MCR703A Series

## Voltage Current Characteristic of SCR

| Symbol    | Parameter                                 |
|-----------|---|
| $V_{DRM}$ | Peak Repetitive Off-State Forward Voltage |
| $I_{DRM}$ | Peak Forward Blocking Current             |
| $V_{RRM}$ | Peak Repetitive Off-State Reverse Voltage |
| $I_{RRM}$ | Peak Reverse Blocking Current             |
| $V_{TM}$  | Peak On-State Voltage                     |
| $I_H$     | Holding Current                           |

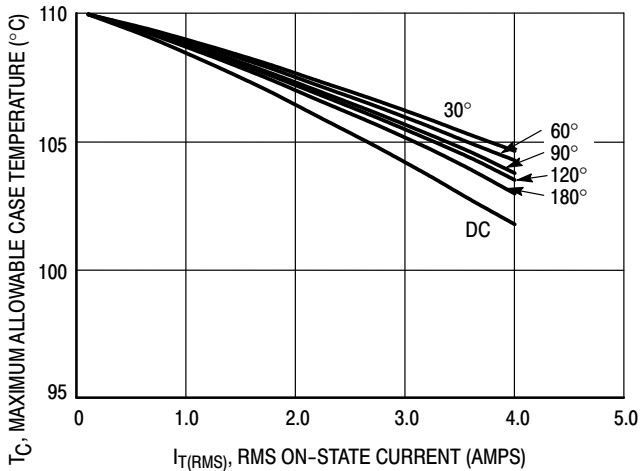
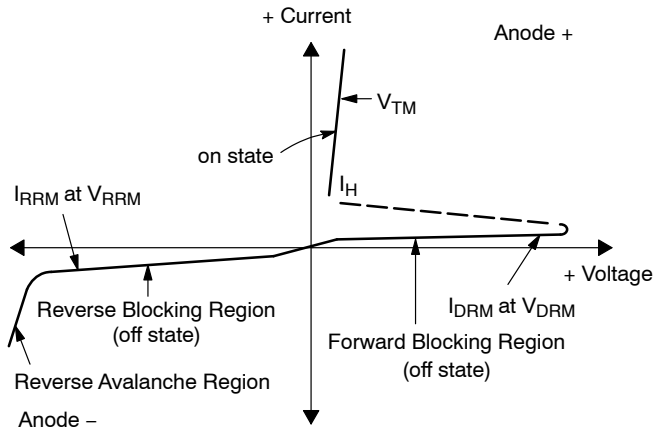


Figure 1. RMS Current Derating

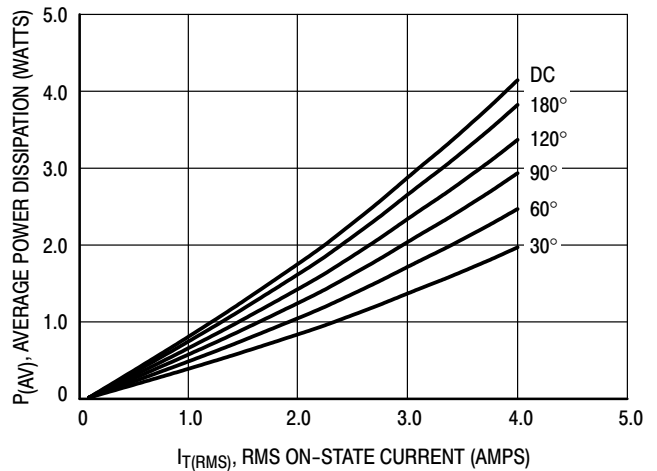


Figure 2. On-State Power Dissipation

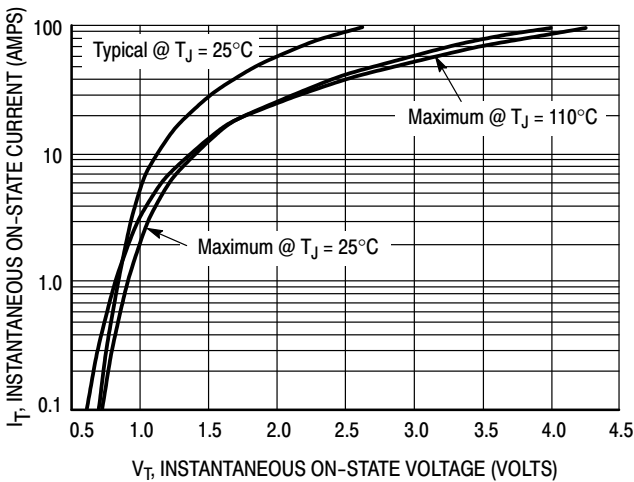


Figure 3. On-State Characteristics

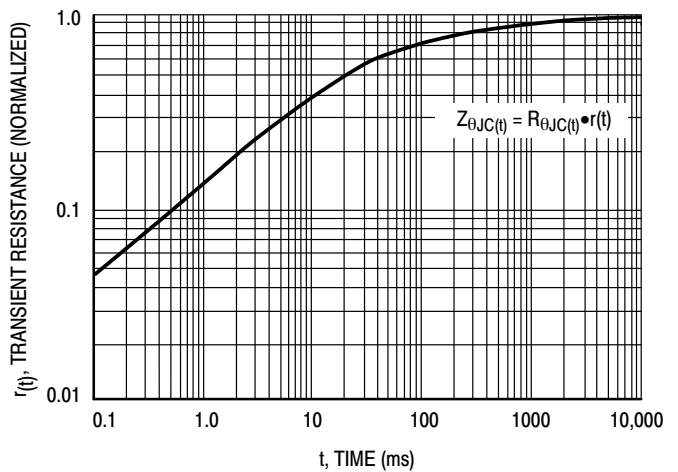


Figure 4. Transient Thermal Response

## MCR703A Series

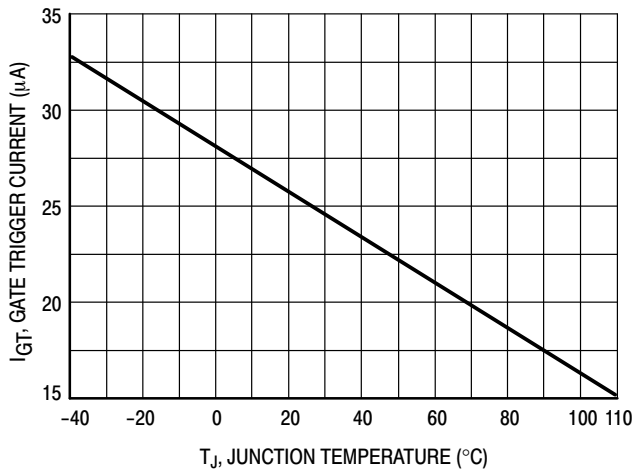


Figure 5. Typical Gate Trigger Current versus Junction Temperature

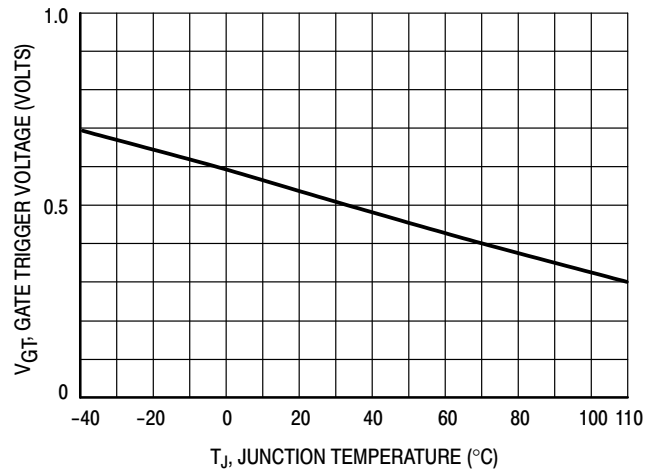


Figure 6. Typical Gate Trigger Voltage versus Junction Temperature

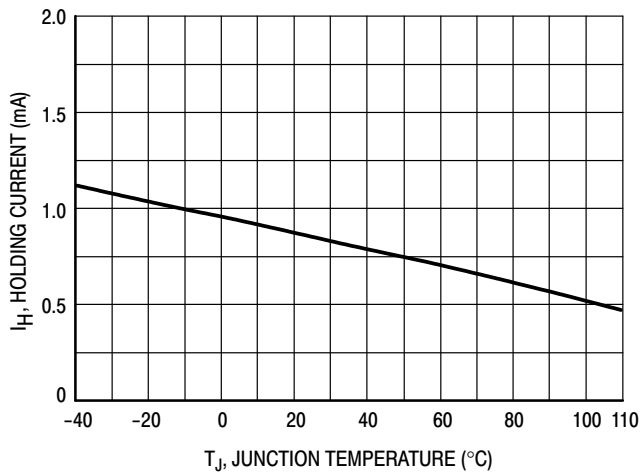


Figure 7. Typical Holding Current versus Junction Temperature

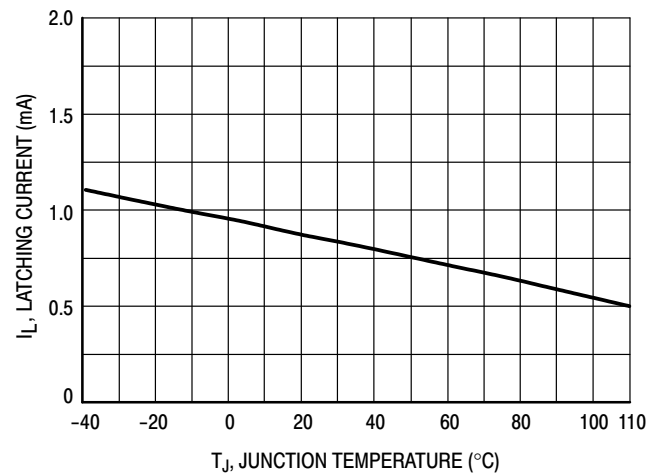
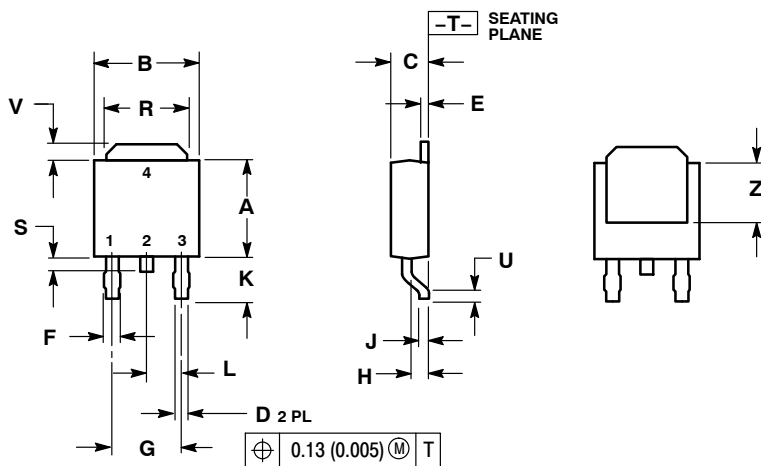


Figure 8. Typical Latching Current versus Junction Temperature

# MCR703A Series

## PACKAGE DIMENSIONS

**DPAK**  
CASE 369C-01  
ISSUE A

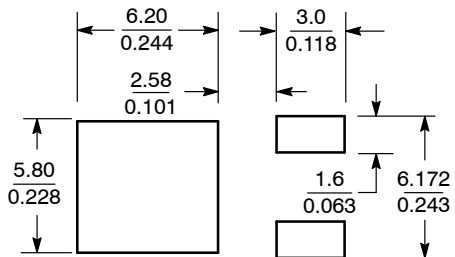


NOTES:  
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.  
2. CONTROLLING DIMENSION: INCH.

| DIM | INCHES    |       | MILLIMETERS |      |
|-----|-----------|-------|-------------|------|
|     | MIN       | MAX   | MIN         | MAX  |
| A   | 0.235     | 0.245 | 5.97        | 6.22 |
| B   | 0.250     | 0.265 | 6.35        | 6.73 |
| C   | 0.086     | 0.094 | 2.19        | 2.38 |
| D   | 0.027     | 0.035 | 0.69        | 0.88 |
| E   | 0.018     | 0.023 | 0.46        | 0.58 |
| F   | 0.037     | 0.045 | 0.94        | 1.14 |
| G   | 0.180 BSC |       | 4.58 BSC    |      |
| H   | 0.034     | 0.040 | 0.87        | 1.01 |
| J   | 0.018     | 0.023 | 0.46        | 0.58 |
| K   | 0.102     | 0.114 | 2.60        | 2.89 |
| L   | 0.090 BSC |       | 2.29 BSC    |      |
| R   | 0.180     | 0.215 | 4.57        | 5.45 |
| S   | 0.025     | 0.040 | 0.63        | 1.01 |
| U   | 0.020     | ---   | 0.51        | ---  |
| V   | 0.035     | 0.050 | 0.89        | 1.27 |
| Z   | 0.155     | ---   | 3.93        | ---  |

STYLE 5:  
PIN 1. GATE  
2. ANODE  
3. CATHODE  
4. ANODE

### SOLDERING FOOTPRINT\*



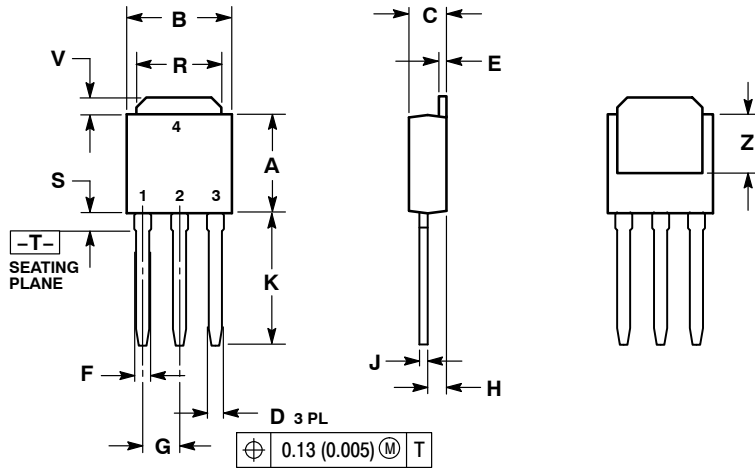
SCALE 3:1 ( $\frac{\text{mm}}{\text{inches}}$ )

\*For additional information on our Pb-Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

# MCR703A Series

## PACKAGE DIMENSIONS

DPAK-3  
CASE 369D-01  
ISSUE B



NOTES:

1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
2. CONTROLLING DIMENSION: INCH.

| DIM | INCHES    |       | MILLIMETERS |      |
|-----|-----------|-------|-------------|------|
|     | MIN       | MAX   | MIN         | MAX  |
| A   | 0.235     | 0.245 | 5.97        | 6.35 |
| B   | 0.250     | 0.265 | 6.35        | 6.73 |
| C   | 0.086     | 0.094 | 2.19        | 2.38 |
| D   | 0.027     | 0.035 | 0.69        | 0.88 |
| E   | 0.018     | 0.023 | 0.46        | 0.58 |
| F   | 0.037     | 0.045 | 0.94        | 1.14 |
| G   | 0.090 BSC |       | 2.29 BSC    |      |
| H   | 0.034     | 0.040 | 0.87        | 1.01 |
| J   | 0.018     | 0.023 | 0.46        | 0.58 |
| K   | 0.350     | 0.380 | 8.89        | 9.65 |
| R   | 0.180     | 0.215 | 4.45        | 5.45 |
| S   | 0.025     | 0.040 | 0.63        | 1.01 |
| V   | 0.035     | 0.050 | 0.89        | 1.27 |
| Z   | 0.155     | ---   | 3.93        | ---  |

STYLE 5:

1. GATE
2. ANODE
3. CATHODE
4. ANODE

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