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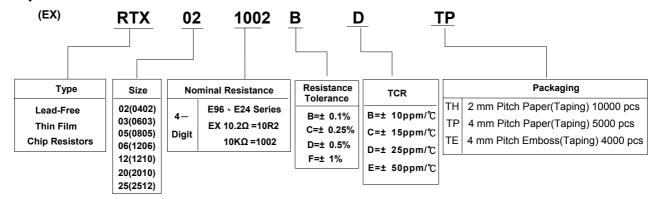
Thin Film Chip Resistors Product Specification

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1 Scope:

This specification is applicable to lead and halogen free RTX series thin film chip resistors.

2 Explanation Of Part Numbers:



General Specifications:

	-							
Turns	Rated	Max.	Max.	T.C.R.		1		
Type	Power at 70°C	Working Voltage	Overload Voltage	(bbm/℃)	B(± 0.1%) E-96 · E24	C(± 0.25%) E-96 • E24		F(± 1%) E-96 · E24
				± 10 \ ± 15	100 ~	100Κ Ω	-	-
RTX02	1 16	50V	100V	± 25		10 Ω ~	121Κ Ω	
	10			± 50		10 Ω ~	121K Ω	
				± 10 \ ± 15	10Ω ~	100K $Ω$		
RTX03	<u>1</u> W	75V	150V	± 25		10Ω ~	681K Ω	
	10			± 50		10 \tau \	681K Ω	
	4			± 10 \ ± 15	10Ω ~	100K Ω		
RTX05	- <u>1</u> -W	150V	150V 300V	± 25		10 Ω ~		
				± 50		10Ω ~	1.5M Ω	
	1			± 10 \ ± 15	10Ω ~	100K Ω		
RTX06	<u>1</u> W	200V	400V	± 25		10 Ω ~		
	•			\pm 50 $10 \Omega \sim 1.5 M \Omega$				
	1			± 10 \ ± 15	10Ω ~	100K Ω		
RTX12	- <u>1</u> -W	200V	400V	± 25		10Ω ~		
				± 50		10Ω ~	· 1ΜΩ	
	1			± 10 \ ± 15	10Ω ~	100K Ω		
RTX20	<u>1</u> W	200V	400V	± 25		10Ω ~		
					\pm 50 $10 \Omega \sim 1 M \Omega$			
	3			± 10 \ ± 15	10Ω ~	100K Ω		
RTX25	$\frac{3}{4}$ W 200V	200V	400V	± 25		100 ~		
				± 50		10Ω ~	· 1ΜΩ	
Оре	Operating Temperature Range			-	55℃ ~ +155℃	2		

Approved

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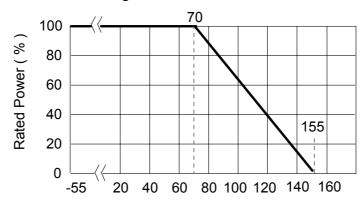
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3.1 Power Derating Curve:

Operating Temperature Range : -55°C ~155°C

For resistors operated in ambient temperatures above 70 $^{\circ}$ C, power rating shall be derated in accordance with figure below.



3.2 Voltage Rating:

Rated Voltage: The resistor shall have a DC continuous working voltage or a rms. AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined from the following:

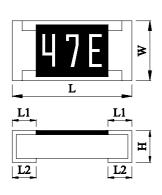
$$E = \sqrt{R \times P}$$

E= Rated voltage (v)

P= Power rating (w)

R= Nominal resistance(Ω)

4 Dimensions:



Dir	mensions	L	W	н	L1	L2
TYPE	Size Code					
RTX02	0402	1.00± 0.10	0.50± 0.05	0.30± 0.05	0.20± 0.10	0.25± 0.10
RTX03	0603	1.60± 0.10	0.80± 0.10	0.45± 0.10	0.30± 0.15	0.30± 0.15
RTX05	0805	2.00± 0.10	1.25± 0.10	0.50± 0.10	0.35± 0.20	0.35± 0.15
RTX06	1206	3.05± 0.10	1.55± 0.10	0.55 ^{+0.10} _{-0.05}	0.45± 0.20	0.35± 0.15
RTX12	1210	3.05± 0.10	2.55± 0.10	0.55± 0.10	0.50± 0.20	0.50± 0.20
RTX20	2010	5.00± 0.20	2.50± 0.20	0.55± 0.10	0.60± 0.20	0.60± 0.20
RTX25	2512	6.30± 0.20	3.20± 0.20	0.55± 0.10	0.60± 0.20	0.60± 0.20

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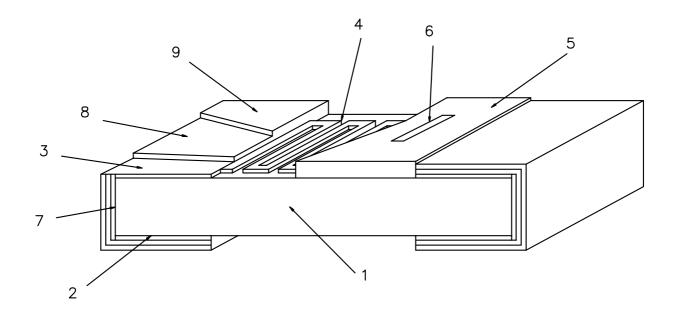
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5 Structure Graph:



1	Ceramic substrate	6	Marking
2	Bottom inner electrode	7	Terminal inner electrode
3	Top inner electrode	8	Ni plating
4	Resistive layer	9	Sn plating
5	Protective coating		

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6 Reliability Test

6.1 Electrical Performance Test

ITEM	Conditions	Specifications		
I I ⊏IVI	Conditions	Resistors		
	TCR (ppm/°C) = $\frac{(R2-R1)}{R1 (T2-T1)} \times 10^6$ R1: Resistance at room temperature R2: Resistance at -55°C or +125°C T1: Room temperature T2: Temperature -55°C or +125°C Refer to JIS-C5201-1 4.8	Refer to item 3. general specifications		
Short Time Overload	Applied 2.5 times rated voltage for 5 seconds and release the load for about 30 minutes, then measure its resistance variance rate. (Rated voltage refer to item 3. general specifications) Refer to JIS-C5201-1 4.13	$\pm \; (0.5\% + 0.05\Omega)$ No evidence of mechanical damage.		
Insulation Resistance	Put the resistor in the fixture, add 100 VDC in + ,- terminal for 60 sec then measured the insulation resistance between electrodes and insulating enclosure or between electrodes and base material. Refer to JIS-C5201-1 4.6 Metal block measuring Point A logolithms and plate measuring point B loss material lnsulating enclosure surface R0.5mm			
Dielectric Withstand Voltage	Put the resistor in the fixture, add VAC (see SPEC below) in +,-terminal for. RTX02 \ 03 apply 300 VAC 1 minute. RTX05 \ 06 \ 12 \ \ 20 \ \ 25 apply 500 VAC 1 minute. Refer to JIS-C5201-1 4.7	No short or burned on the appearance.		
Intermittent Overload	Put the tested resistor in chamber under temperature $25\pm\ 2^{\circ}\mathrm{C}$ and load the rated DC voltage for 1 sec on , 25 sec off , 10000^{+400}_{0} test cycles, then it be left at no-load for 1 hour ,then measure its resistance variance rate. Refer to JIS-C5201-1 4.13	$\pm (0.5\% + 0.05\Omega)$		
Noise Level	Refer to JIS-C5201-1 4.12	$\begin{array}{c c} \textbf{Resistance} & \textbf{Noise} \\ \hline R < 100\Omega & \leq -10 \text{db}(0.32 \text{ uV/V}) \\ \hline 100\Omega \leq R < 1 \text{K}\Omega & \leq 0 \text{db}(1.0 \text{ uV/V}) \\ \hline 1K\Omega \leq R < 10 \text{K}\Omega & \leq 10 \text{db}(3.2 \text{ uV/V}) \\ \hline 10K\Omega \leq R < 100 \text{K}\Omega & \leq 15 \text{db}(5.6 \text{ uV/V}) \\ \hline 100 \text{K}\Omega \leq R < 1 \text{M}\Omega & \leq 20 \text{db}(10 \text{ uV/V}) \\ \hline 1M\Omega \leq R & \leq 30 \text{db}(32 \text{ uV/V}) \\ \hline \end{array}$		

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6.2 Mechanical Performance Test

ITEM		Conditions	Specifications
I I CIVI		Conditions	Resistors
Core Body Strength	1.02 Kgf } force on the sample for 10 sec. 1.RTX02 \ 03 : probe R0.2 2.RTX05 \ 06 \ 12 \ 20 \ 25 : probe R0.5 Refer to JIS-C5201-1 4.15		$\pm \; (0.5\% + 0.05\Omega)$ No evidence of mechanical damage. No side conductive peel off.
Terminal strength	pushing force on the sample rear for 10 sec.		Test1: No evidence of mechanical damage. Test2: ≥5N
		be immersed into isopropyl alcohol of	$\pm (0.5\% + 0.05\Omega)$
solvent	room for 48 hr, and rate.	min, then the resistor is left in the measured its resistance variance 1 4.29	No evidence of mechanical damage, no G2 overcoating and Sn layer by leaching.
Solderability	Refer to JIS-C5201-1 4.29 Preconditioning Put the tested resistor in the apparatus of PCT, at a		1.Test item 1: Solder coverage over 95% 2.Test item 2: Zero cross time within 3 seconds.
	Solder temperature	235± 3℃	
	Immersion speed	1 to 5 mm/s	
	Immersion depth	0.10 mm	
	Immersion angle	Horizontal	
		25mg →0402 \ 0603 200mg →0805 \ 1206 \ 1210 \	

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ITEM	Conditions	Specifications
I I LIVI	Conditions	Resistors
	The test of a sixted by increased into a sixted by a s	. (0.50/ .0.05 ())
	The tested resistor be immersed into molten solder of $260\pm~5^{\circ}\text{C}$ for 10 seconds. Then the resistor is left in the room for 1 hour. Refer to JIS-C5201-1 4.18	\pm (0.5%+0.05 Ω) No evidence of electrode damage. No side conductive peel off.
Bending Test	Solder tested resistor on to PC board. add force in the middle down , and under load measured its resistance variance rate. D: RTX02 \ 03 \ 05=5mm RTX06 \ 12=3mm RTX20 \ 25=2mm	\pm (0.5%+0.05 Ω) No evidence of mechanical damage. No terminal peel off and core body cracked.
	Resistor Solder 45 Supporting jig Chip resistor	
	Pressurize R OHM Meter OHM Meter	
Leaching Test	Refer to JIS-C5201-1 4.33 The tested resistor be immersed into molten solder of 260± 5°C for 30 seconds. Then the resistor is left as placed under microscope to observed its solder area.	1.Solder coverage over 95%. 2.The underlying material (such as ceramic) shall not be visible at the crest corner area of the electrode.
Vibration	The resistor shall be mounted by its terminal leads to the supporting terminals on the solid table. The entire frequency range :from 10 Hz to 55 Hz and return to 10 Hz, shall be transferred in 1 min. Amplitude :1.5 mm This motion shall be applied for a period of 2 hours in each 3 mutually perpendicular directions (a total of 6 hr) Refer to JIS-C5201-1 4.22	\pm (0.5%+0.05 Ω) No evidence of mechanical damage.

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5.3 Environmental Test

ITEM	Condition	Specifications	
I I CIVI	Condition	15	Resistors
Resistance to	Put tested resistor in chamber under	± (0.5%+0.05Ω)	
Dry Heat	1000 +48/-0 hours. Then leaving the temperature for 60 minutes , and me variance rate. Refer to JIS-C5201-1 4.25	No evidence of mechanical damage.	
Thermal	Put the tested resistor in the ther		$\pm (0.5\% + 0.05\Omega)$
Shock	under the temperature cycle which following table shall be repeated consecutively. Then leaving the troom temperature for 1 hours, ar resistance variance rate.	300 times tested resistor in the	No evidence of mechanical damage.
		Testing Condition	
	Lowest Temperature	-55± 5°C	
	Highest Temperature	125± 5℃	
	Temperature-retaining time		
Loading Life	Refer to MIL-STD 202 Method 10 Put the tested resistor in the chambe		
	minutes on, 30 minutes off, total 100 tested resistor in room temperature f measure its resistance variance rate Refer to JIS-C5201-1 4.24	for 60 minutes, and	
Load Life	Put the tested resistor in chambe		± (0.5%+0.05Ω)
	minutes off, total 1000 hours. The resistor in room temperature for measure its resistance variance	en leaving the tested 60 minutes, and	No evidence of mechanical damage.
	Refer to JIS-C5201-1 4.25		
Low	Put the tested resistor in the char		± (0.5% + 0.05Ω)
Low Temperature Operation	Put the tested resistor in the chartemperature 25°C. Decreasing the and keep the temperature at -55 the rated voltage for 45 minutes of Then leaving the tested resistor in 8± 1 hours, and measure its resistor.	e temperature to -55°C $^\circ$ C for 1 hour. Then load on, and 15 minutes off . In room temperature for	No evidence of mechanical damage.
Temperature Operation	Put the tested resistor in the char temperature 25°C. Decreasing the and keep the temperature at -55 the rated voltage for 45 minutes of Then leaving the tested resistor is	te temperature to -55°C $^{\circ}$ C for 1 hour. Then load on, and 15 minutes off . In room temperature for istance variance rate.	No evidence of mechanical damage.
Temperature Operation	Put the tested resistor in the chartemperature 25°C. Decreasing the and keep the temperature at -55 the rated voltage for 45 minutes of Then leaving the tested resistor in 8± 1 hours, and measure its resister to MIL-R-55342D 4.7.4	te temperature to -55°C for 1 hour. Then load on, and 15 minutes off . In room temperature for istance variance rate.	No evidence of mechanical damage.
Temperature Operation	Put the tested resistor in the chartemperature 25°C. Decreasing the and keep the temperature at -55 the rated voltage for 45 minutes of Then leaving the tested resistor in 8± 1 hours, and measure its resister to MIL-R-55342D 4.7.4	te temperature to -55°C for 1 hour. Then load on, and 15 minutes off . In room temperature for istance variance rate. st): ure	No evidence of mechanical damage.
Temperature Operation	Put the tested resistor in the chartemperature 25°C. Decreasing the and keep the temperature at -55 the rated voltage for 45 minutes of Then leaving the tested resistor in 8± 1 hours, and measure its resister to MIL-R-55342D 4.7.4 © Test item 1 (Thermal Shock tested Minimum storage temperate	te temperature to -55°C for 1 hour. Then load on, and 15 minutes off . In room temperature for istance variance rate. st): ure	No evidence of mechanical damage.

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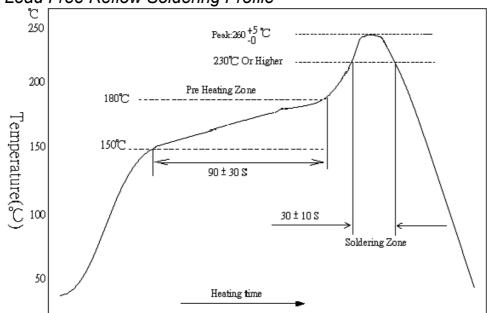
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ITEM	Conditions	Specifications
I I EIVI	Conditions	Resistors
	○Test item 2 (Constant temperature/humidity test):	
	Temperature 85℃	
	Humidity 85%	
	Testing duration 500± 4 hours	
	○Inspection: Inspect for whisker formation on specimens that underwent the acceleration test specified in subclause 4.2, with a magnifier (stereo microscope) of about 40 or higher magnification. If judgment is hard in this method, use a scanning electron microscope (SEM) of about 1,000 or higher magnification.	

7 Recommend Soldering Method

7.1 Lead Free Reflow Soldering Profile



7.2 Soldering Iron: temperature 350 $^{\circ}C^{\pm}$ 10 $^{\circ}C$, dwell time shall be less than 3 sec.

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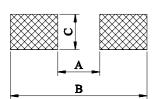
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8 Recommend Land Pattern Design (For Reflow Soldering): (mm)



TYPE DIM	Α	В	С
RTX02	0.5	1.5	0.6
RTX03	8.0	2.1	0.9
RTX05	1.2	3.0	1.3
RTX06	2.2	4.2	1.6
RTX12	2.2	4.2	2.8
RTX20	3.5	6.1	2.8
RTX25	3.8	8.0	3.5

9 Marking Diagrams:

9.1 RTX05 \ \ 06 \ \ 12 \ \ \ 20 \ \ 25 \ \pm \ 0.1% \ \pm \ 0.25% \ \pm \ \ 0.5% \ \pm \ 1% Tolerance:

9.1.1.1 Resistance Range \geq 100 Ω : 4 digits in E-24 series or E-96 series, first three digits are significant figures, forth digit is multiplier (10^x).

$$1002 = 100 \times 10^2 = 10000 \Omega = 10 K\Omega$$

9.1.1.2 Resistance Range < 100 Ω : 4 digits in E-24 series or E-96 series, three digits are significant figures, R digit is multiplier (10^x).

$$\langle\!\langle EX \rangle\!\rangle$$
 Marking \rightarrow 10R2 ,R digit is multiplier (10⁻¹).

$$10R2 = 102 \times 10^{-1} = 10.2 \Omega$$

Marking→1R02 ,R digit is multiplier (10⁻²).

$$1R02 = 102 \times 10^{-2} = 1.02 \Omega$$

9.2 RTX03 \pm 0.1% \star \pm 0.25% \star \pm 0.5% \star \pm 1% Tolerance:

For EIAJ-96 Marking.

$$47B = 301 \times 10^{1} = 3010 \Omega = 3.01 K\Omega$$

If the resistance is not in E-96 series and in E-24 series ,the marking is expressed by E-24 series and one short bar under marking letter.

R value > 100Ω :marking 391 391=39 x10¹=390 Ω

R value < 100Ω :marking 390 390=39 x10°=39 Ω

9.3 RTX02 No Marking

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9.4 EIAJ-96 Marking:

This table shows the first two digits for the three-digits EIAJ-96 part marking scheme. The third character is a letter multiplier:

Code	Ω														
01	100	13	133	25	178	37	237	49	316	61	422	73	562	85	750
02	102	14	137	26	182	38	243	50	324	62	432	74	576	86	768
03	105	15	140	27	187	39	249	51	332	63	442	75	590	87	787
04	107	16	143	28	191	40	255	52	340	64	453	76	604	88	806
05	110	17	147	29	196	41	261	53	348	65	464	77	619	89	825
06	113	18	150	30	200	42	267	54	357	66	475	78	634	90	845
07	115	19	154	31	205	43	274	55	365	67	487	79	649	91	866
80	118	20	158	32	210	44	280	56	374	68	499	80	665	92	887
09	121	21	162	33	215	45	287	57	383	69	511	81	681	93	909
10	124	22	165	34	221	46	294	58	392	70	523	82	698	94	931
11	127	23	169	35	226	47	301	59	402	71	536	83	715	95	953
12	130	24	174	36	232	48	309	60	412	72	549	84	732	96	976

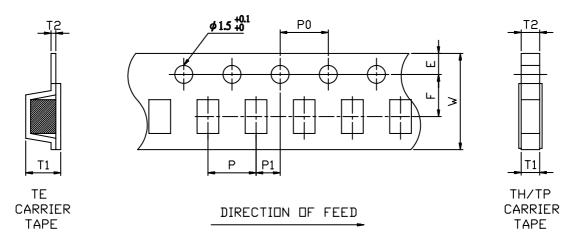
 $Y=10^{-2} X=10^{-1} A=10^{0} B=10^{1} C=10^{2} D=10^{3} E=10^{4} F=10^{5}$

10 Plating Thickness:

10.1Ni: ≥1 *µ m* 10.2Sn(Tin): ≥3 \(\mu \) m 10.3Sn(Tin): Matte Sn

11 Taping Specifications:

11.1Tape Dimension



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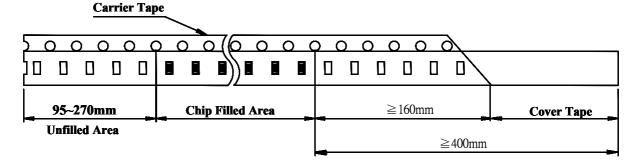
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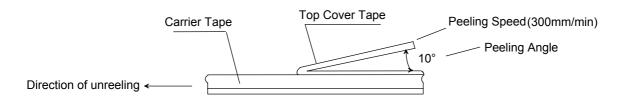
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Packaging	DIM TYPE	A	В	W	Ш	F	T1	Т2	Р	P0	10× P0	P1
TH Carrier Tape	RTX02	1.15± 0.05	0.65± 0.05	8.0± 0.2	1.75± 0.1	3.5± 0.05	0.45+0.2/-0	0.45± 0.05	2.0± 0.1	4.0± 0.05	40.0± 0.2	2.0± 0.05
	RTX03	1.80± 0.1	1.00± 0.1	8.0± 0.2	1.75± 0.1	3.5± 0.05	0.60+0.2/-0	0.60± 0.1	4.0± 0.1	4.0± 0.05	40.0± 0.20	2.0± 0.05
TP Carrier	RTX05	2.40± 0.10	1.65± 0.10	8.0± 0.20	1.75± 0.10	3.5± 0.05	0.75+0.2/-0	0.75± 0.10	4.0± 0.10	4.0± 0.05	40.0± 0.20	2.0± 0.05
Tape	RTX06	2.30± 0.1	1.55± 0.1	8.0± 0.2	1.75± 0.1	3.5± 0.05	0.75+0.2/-0	0.75± 0.1	4.0± 0.1	4.0± 0.05	40.0± 0.20	2.0± 0.05
	RTX12	3.50± 0.2	1.90± 0.2	8.0± 0.2	1.75± 0.1	3.5± 0.05	0.75+0.2/-0	0.75± 0.1	4.0± 0.1	4.0± 0.05	40.0± 0.20	2.0± 0.05
TE Carrier	RTX20	5.50± 0.2	2.80± 0.2	12.0± 0.2	1.75± 0.1	5.5± 0.05	0.85± 0.15	0.23± 0.15	4.0± 0.1	4.0± 0.05	40.0± 0.20	2.0± 0.05
Tape	RTX25	6.70± 0.2	3.40± 0.2	12.0± 0.2	1.75± 0.1	5.5± 0.05	0.85± 0.15	0.23± 0.15	4.0± 0.1	4.0± 0.05	40.0± 0.20	2.0± 0.05

11.2Lead Dimensions:



11.3Cover Tape Peel off Strength

Specifications: 0402 => 0.07~0.5N (7.1~51gf) 0603 \cdot 0805 \cdot 1206 \cdot 1210 \cdot 2010 \cdot 2512=> 0.07~0.7N (7.1~71.4gf)



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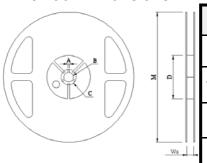
11.4Packaging QTY:

	chagii	J											
		Packaging QTY (pcs/reel)											
TYPE	Tape Width	Paper						Plastic					
		2 mm Pitch			4 mm Pitch			4 mm Pitch					
		TH	H2	Н3	H4	TP	P2	P3	P4	TE	E2	E3	E4
RTX02	8 mm	10,000	20,000	30,000	40,000								
RTX03	8 mm												
RTX05	8 mm					5,000	10,000	15,000	20,000				
RTX06	8 mm					5,000	10,000	15,000	20,000				
RTX12	8 mm												
RTX20	12 mm								-	4,000	8,000	12,000	16,000
RTX25	12 mm									7,000	5,000	12,000	10,000
Reel	Туре	7"	10"	13"	13"	7"	10"	13"	13"	7"	10"	13"	13"

11.4.1Typical taping type: TH \ TP \ TE

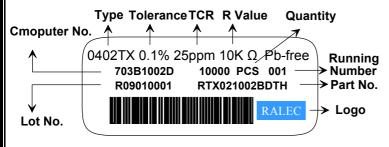
11.4.20ther taping type are upon customer's request.

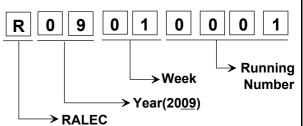
11.5Reel Dimensions:



Reel Type/ Tape	Wa	М	Α	В	С	D
7" reel for 8 mm tape	9.0 ± 0.5	178 ± 2.0				60.0 ± 1.0
7" reel for 12 mm tape	13.8 ± 0.5	178 ± 2.0	2.0		21.0	80.0 ± 1.0
10" reel for 8 mm tape	10.0 ± 0.5	254 ± 2.0	± 0.5		± 0.5	100.0 ± 1.0
13" reel for 8 mm tape	10.0 ± 0.5	330 ± 2.0				100.0 ± 1.0

11.6Label:





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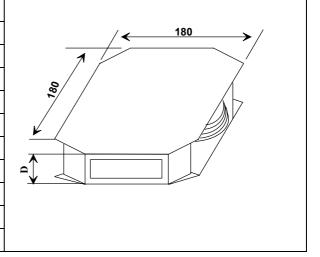
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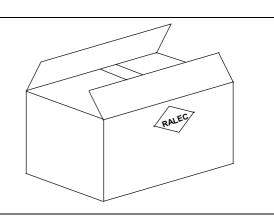
11.7 Inner Box

Reel Number	D Dimension (mm)			
1	12			
2	24			
3	36			
4	48			
5	60			
6	72			
7	84			
8	96			
9	108			
10	120			



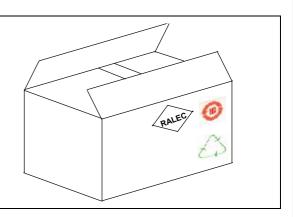
11.8 Box

10R Inner Box Number	L(mm)	W(mm)	D(mm)
2	272	205	210
4	375	280	210
8	544	380	210



11.9Box (For China)

10R Inner Box Number	L(mm)	W(mm)	D(mm)
2	272	205	210
4	375	280	210
8	544	380	210



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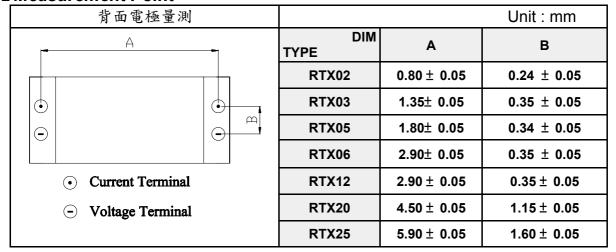
rttp://www.BDTTC.com/RALEC

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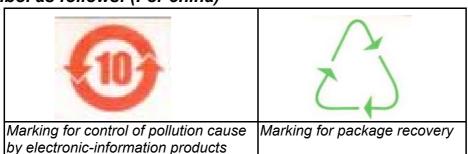
12 Measurement Point



13 Stock period

controlled at 60± 15%. The stock can maintain quality level in two years.

14 The carton packaged for electronic-information products is made by the symbol as follows: (For china)



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15 For this part. It does not use the materials that include the substances specified in RoHS, the detail refer to the part of prohibition or exclusion items in RoHS (2002/95/EC).

- 1. Cadmium and cadmium compounds (permissive content < 100 ppm)
- 2. Lead and lead compounds (permissive content < 1000 ppm) Exceptions specified:
 - (1). Lead contained in the glass of cathode ray tubes, electronic components and fluorescent tubes.
 - (2). The glass material used in the electronic components, which includes resistor elements, conductive pastes (silver or copper ones), adhesives, glass frit and sealing materials.
 - (3). Mercury and its mercury compounds (permissive content < 100 ppm)
 - (4). Hexavalent chromium compounds (permissive content < 100 ppm)
 - (5). Polybrominated biphenyls (PBB) (permissive content < 100 ppm)
 - (6). Polybrominated diphenylethers (PBDE) (permissive content < 100 ppm)

16 Attachments

16.1Document Revise Record Paper

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