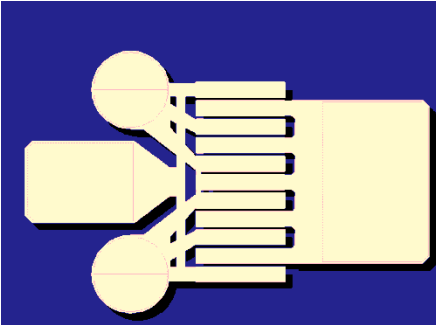
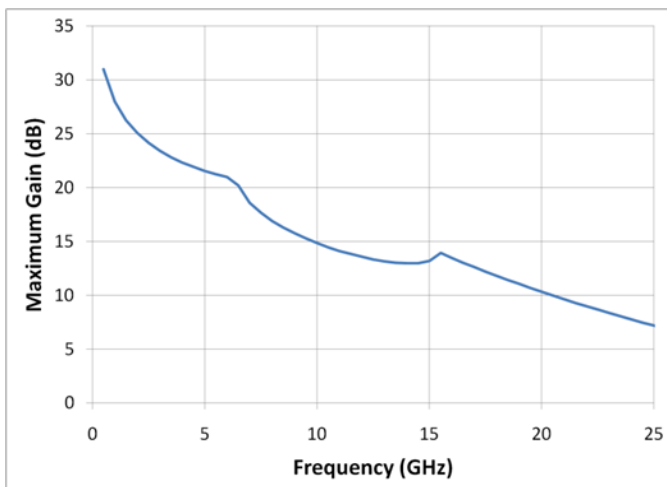


6 Watt Discrete Power GaN on SiC HEMT



Measured Performance

Bias conditions: $V_d = 28\text{ V}$, $I_{dq} = 125\text{ mA}$, $V_g = -3.6\text{ V}$ Typical



Key Features

- Frequency Range: DC - 18 GHz
- 38 dBm Nominal P_{sat} at 3 GHz
- 66% Maximum PAE
- 18 dB Nominal Power Gain at 3 GHz
- Bias: $V_d = 28 - 32\text{ V}$, $I_{dq} = 125\text{ mA}$, $V_g = -3.6\text{ V}$ Typical
- Technology: 0.25 μm Power GaN on SiC
- Chip Dimensions: 0.82 x 0.66 x 0.10 mm

Primary Applications

- Defense & Aerospace
- Broadband Wireless

Product Description

The TriQuint TGF2023-01 is a discrete 1.25 mm GaN on SiC HEMT which operates from DC-18 GHz. The TGF2023-01 is designed using TriQuint's proven 0.25 μm GaN production process. This process features advanced field plate techniques to optimize microwave power and efficiency at high drain bias operating conditions.

The TGF2023-01 typically provides 38 dBm of saturated output power with power gain of 18 dB at 3 GHz. The maximum power added efficiency is 66% which makes the TGF2023-01 appropriate for high efficiency applications.

Lead-free and RoHS compliant

Table I
Absolute Maximum Ratings 1/

| Symbol | Parameter | Value | Notes |
|--------|-----------------------------|------------|-----------|
| Vd | Drain Voltage | 40 V | <u>2/</u> |
| Vg | Gate Voltage Range | -50 to 0 V | |
| Vdg | Drain-Gate Voltage | 80 V | |
| Id | Drain Current | 1.25 A | <u>2/</u> |
| Ig | Gate Current | 7 mA | |
| Pin | Input Continuous Wave Power | 31 dBm | <u>2/</u> |
| Tch | Channel Temperature | 200 °C | |

- 1/ These ratings represent the maximum operable values for this device. Stresses beyond those listed under “Absolute Maximum Ratings” may cause permanent damage to the device and / or affect device lifetime. These are stress ratings only, and functional operation of the device at these conditions is not implied.
- 2/ Combinations of supply voltage, supply current, input power, and output power shall not exceed the maximum power dissipation listed in Table IV.

Table II
Recommended Operating Conditions

| Symbol | Parameter | Value |
|----------|---------------------------------------|-----------|
| Vd | Drain Voltage | 28 - 32 V |
| Idq | Drain Current | 125 mA |
| Id_Drive | Drain Current under RF Drive, Typical | 400 mA |
| Vg | Gate Voltage, Typical | -3.6 V |

Table III
RF Characterization 1/

Bias: Vd = 28 V, Idq = 125 mA, Vg = -3.6V Typical

| SYMBOL | PARAMETER | 3 GHz | 6 GHz | 10 GHz | 14 GHz | UNITS |
|--------------------------|-----------------------------|------------------|------------------|-------------------|-------------------|--------------|
| Power Tuned: | | | | | | |
| Psat | Saturated Output Power | 38.1 | 37.5 | 37.4 | 36.1 | dBm |
| PAE | Power Added Efficiency | 60 | 58 | 52 | 42 | % |
| Gain | Power Gain | 18.4 | 12.7 | 10.4 | 7.1 | dB |
| Rp <u>2/</u> | Parallel Resistance | 79.3 | 81.9 | 61.5 | 49.9 | Ω -mm |
| Cp <u>2/</u> | Parallel Capacitance | 0.524 | 0.348 | 0.426 | 0.432 | pF/mm |
| Γ_L <u>3/</u> | Load Reflection Coefficient | 0.34 \angle 90 | 0.44 \angle 99 | 0.64 \angle 130 | 0.73 \angle 143 | - |
| Efficiency Tuned: | | | | | | |
| Psat | Saturated Output Power | 36.8 | 35.8 | 37.1 | 36.1 | dBm |
| PAE | Power Added Efficiency | 66 | 66 | 54 | 43 | % |
| Gain | Power Gain | 17.7 | 13.3 | 10.7 | 7.0 | dB |
| Rp <u>2/</u> | Parallel Resistance | 153 | 171 | 72.1 | 53.1 | Ω -mm |
| Cp <u>2/</u> | Parallel Capacitance | 0.426 | 0.372 | 0.414 | 0.472 | pF/mm |
| Γ_L <u>3/</u> | Load Reflection Coefficient | 0.51 \angle 60 | 0.67 \angle 87 | 0.66 \angle 126 | 0.77 \angle 144 | - |

1/ Values in this table are measured on a 1.25 mm GaN/SiC unit

2/ Large signal equivalent output network (normalized) (see figure, pg 11)

3/ Optimum Gamma_Load (Γ_L) for maximum power or maximum PAE

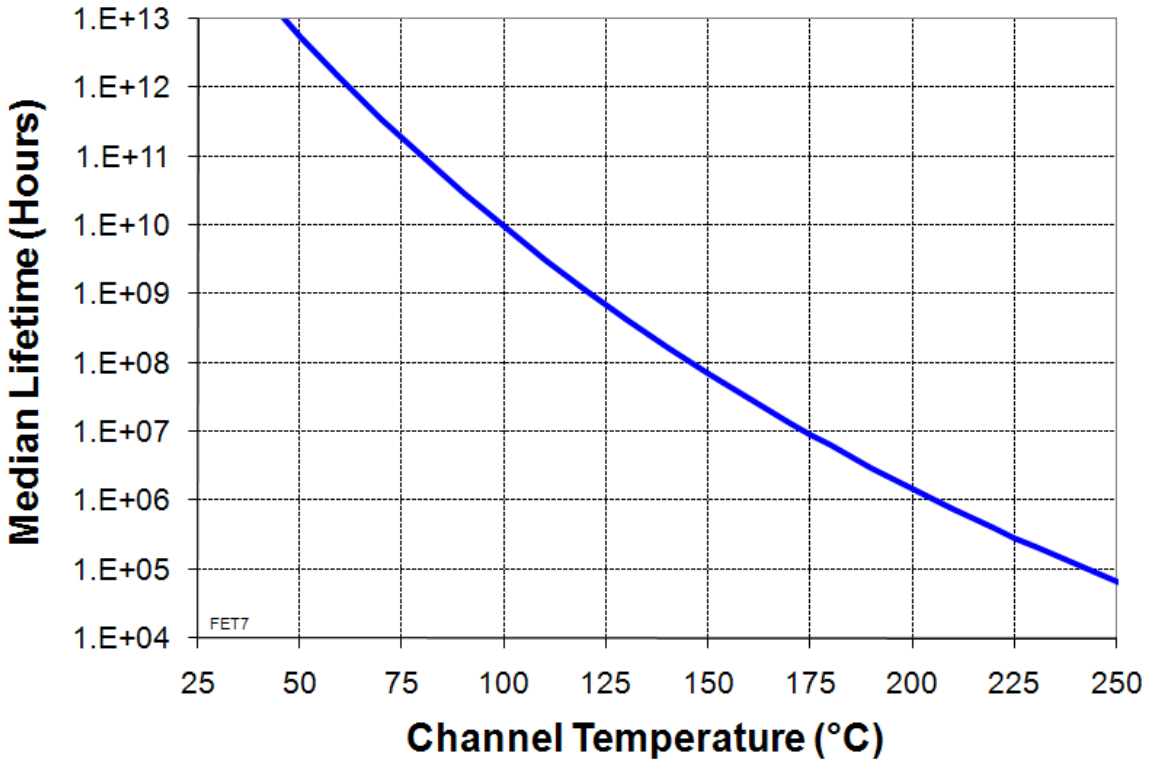
Table IV
Power Dissipation and Thermal Properties 1/

| Parameter | Test Conditions | Value | Notes |
|---|---|---|-----------|
| Maximum Power Dissipation | Tbaseplate = 70 °C | Pd = 8.1 W Tchannel = 200 °C Tm = 1.5E+6 Hrs | <u>2/</u> |
| Thermal Resistance, θ_{jc} | Vd = 28 V Id = 125 mA Pd = 3.5 W Tbaseplate = 70 °C | θ_{jc} = 16.0 (°C/W) Tchannel = 126 °C Tm = 6.4E+8 Hrs | |
| Thermal Resistance, θ_{jc} Under RF Drive | Vd = 28 V Id = 379 mA Pout = 38.1 dBm Pd = 4.2 W Tbaseplate = 70 °C | θ_{jc} = 16.0 (°C/W) Tchannel = 139 °C Tm = 2.1E+8 Hrs | |
| Mounting Temperature | 30 Seconds | 320 °C | |
| Storage Temperature | | -65 to 150 °C | |

1/ Assumes eutectic attach using 1mil thick 80/20 AuSn mounted to a 10mil CuMo Carrier Plate

2/ Channel operating temperature will directly affect the device median lifetime. For maximum life, it is recommended that channel temperatures be maintained at the lowest possible levels.

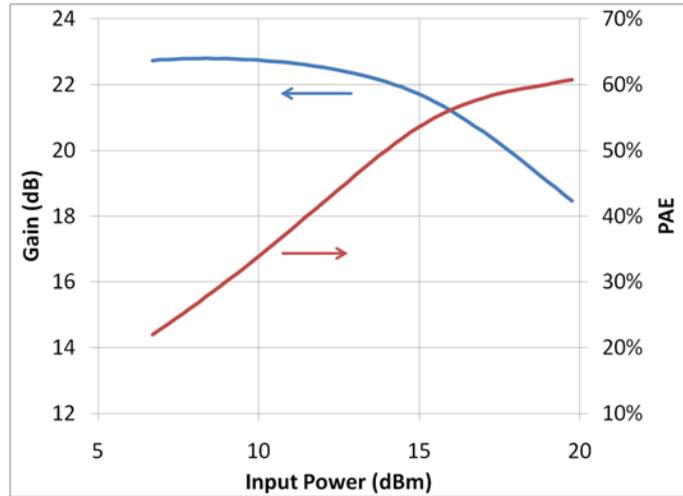
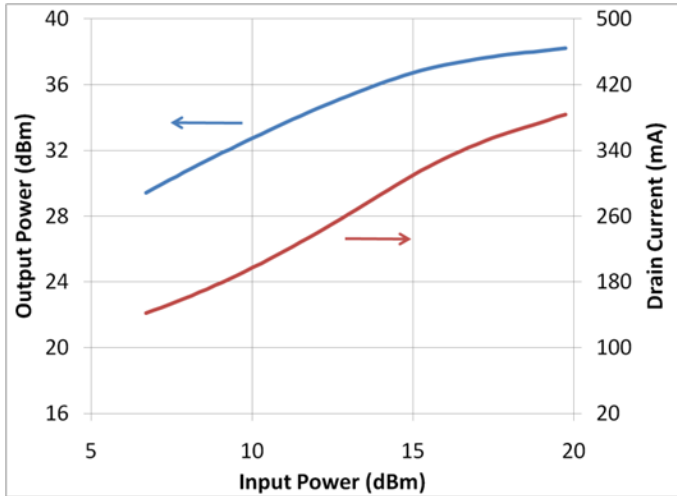
Median Lifetime vs Channel Temperature



Measured Data

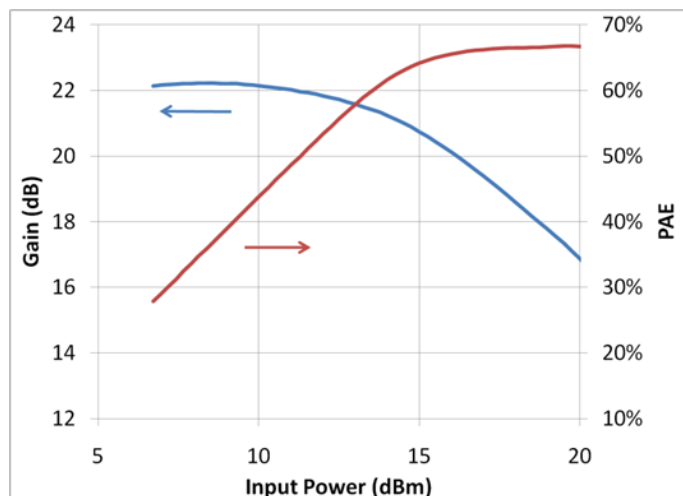
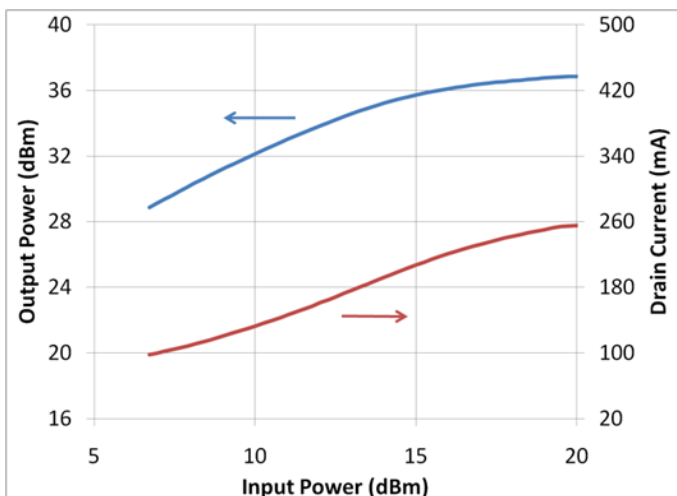
Bias conditions: $V_d = 28\text{ V}$, $I_{dQ} = 125\text{ mA}$, $V_g = -3.6\text{ V}$ Typical

Power tuned data at 3GHz



For power tuned devices at 3GHz:
1.25mm device is input matched for maximum gain & the output load is:
 $V_d=28\text{V}$: $R_p = 79.3\ \Omega\text{-mm}$, $C_p = 0.524\ \text{pF/mm}$, $\Gamma = 0.345$, $\theta = 90.1^\circ$

Efficiency tuned data at 3GHz

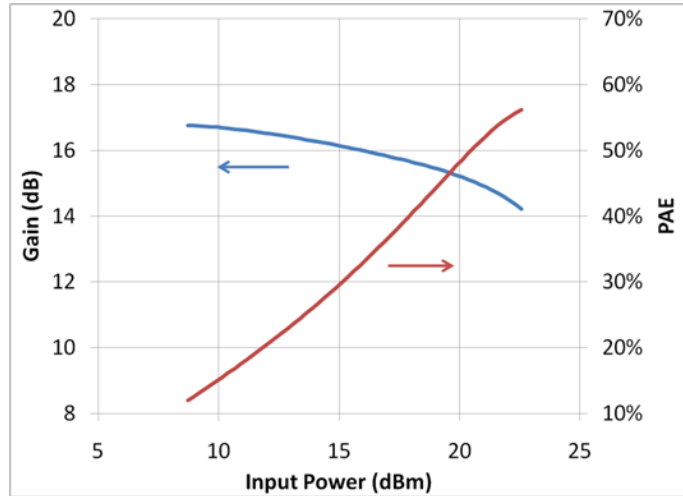
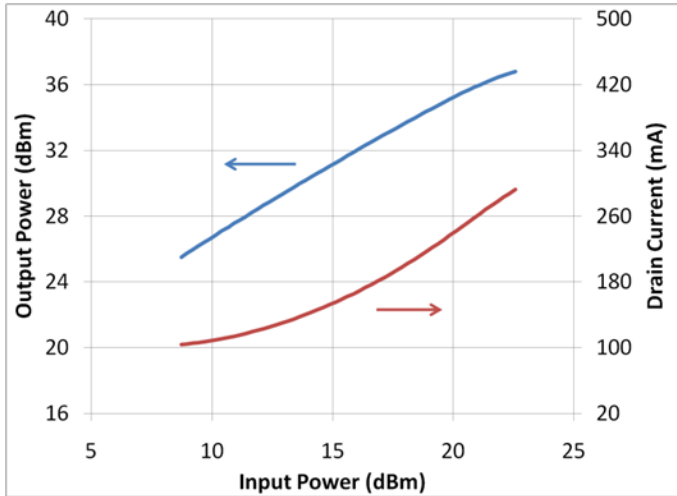


For efficiency tuned devices at 3GHz:
1.25mm device is input matched for maximum gain & the output load is:
 $V_d=28\text{V}$: $R_p = 153\ \Omega\text{-mm}$, $C_p = 0.426\ \text{pF/mm}$, $\Gamma = 0.519$, $\theta = 59.9^\circ$

Measured Data

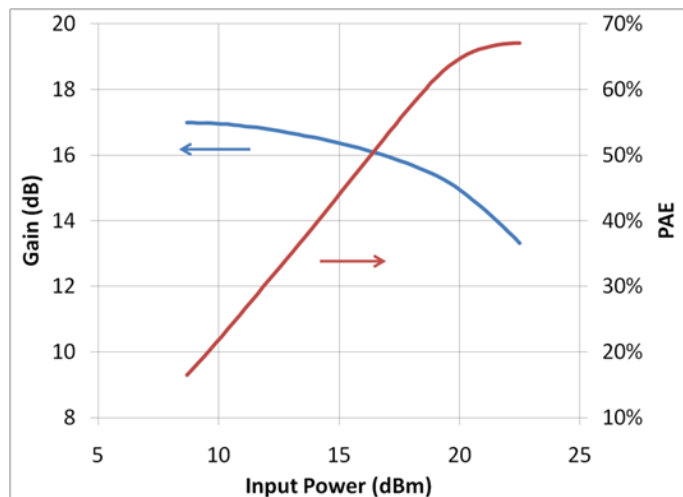
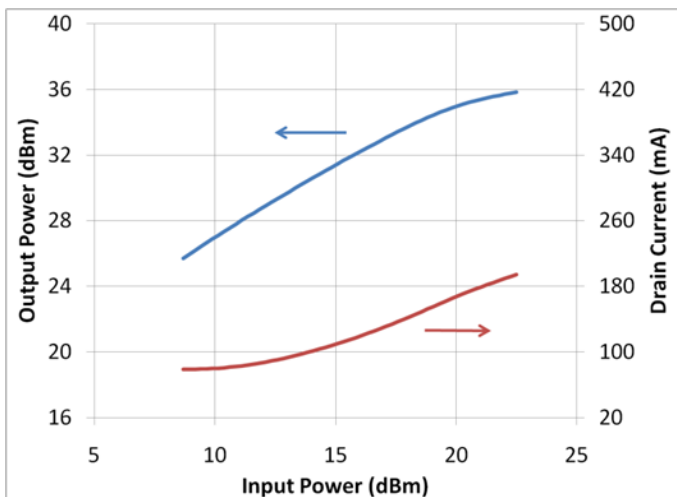
Bias conditions: $V_d = 28\text{ V}$, $I_{dQ} = 125\text{ mA}$, $V_g = -3.6\text{ V}$ Typical

Power tuned data at 6GHz



For power tuned devices at 6GHz:
1.25mm device is input matched for maximum gain & the output load is:
 $V_d=28\text{V}$: $R_p = 81.9\ \Omega\text{-mm}$, $C_p = 0.348\ \text{pF/mm}$, $\Gamma = 0.439$, $\theta = 98.8^\circ$

Efficiency tuned data at 6GHz

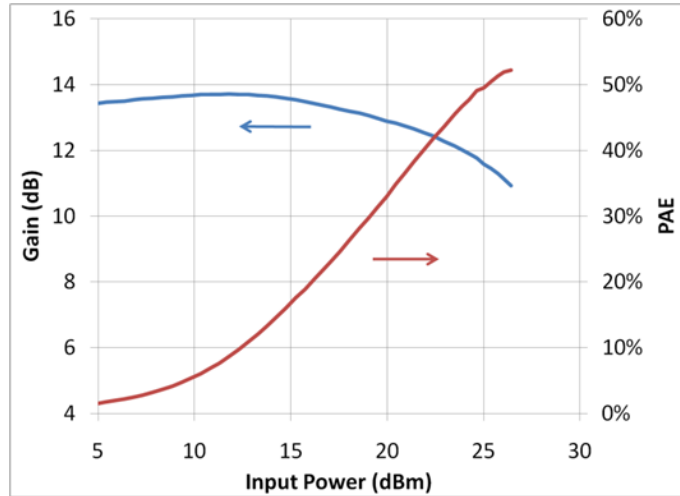
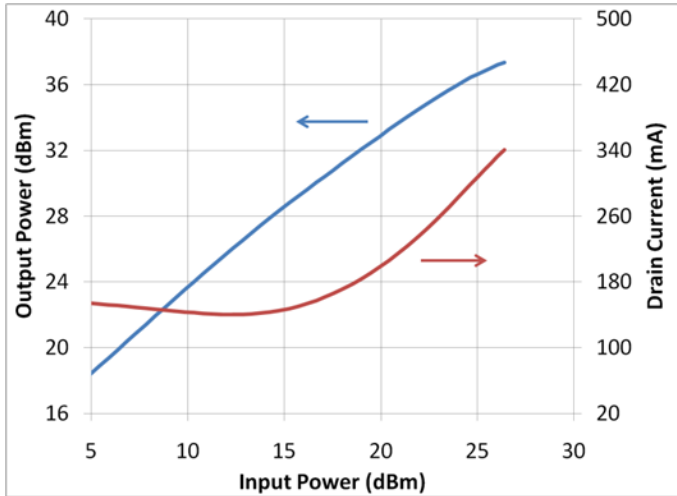


For efficiency tuned devices at 6GHz:
1.25mm device is input matched for maximum gain & the output load is:
 $V_d=28\text{V}$: $R_p = 171\ \Omega\text{-mm}$, $C_p = 0.372\ \text{pF/mm}$, $\Gamma = 0.667$, $\theta = 86.7^\circ$

Measured Data

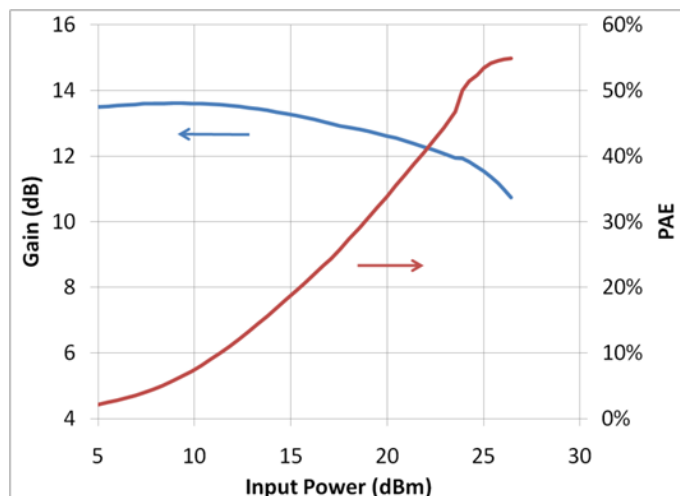
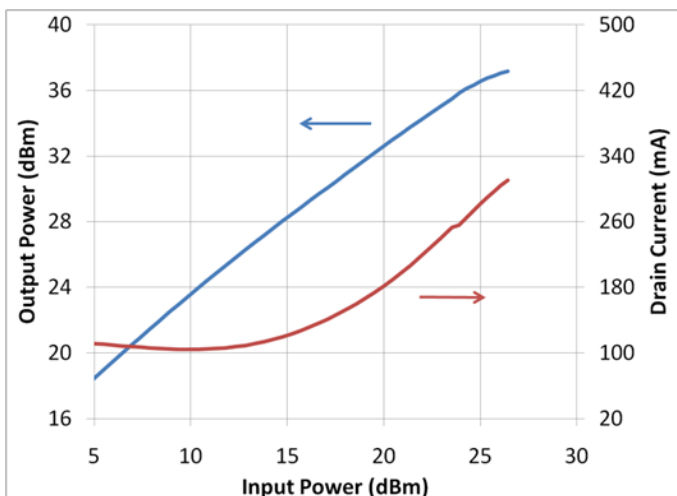
Bias conditions: $V_d = 28\text{ V}$, $I_{dQ} = 125\text{ mA}$, $V_g = -3.6\text{ V}$ Typical

Power tuned data at 10GHz



For power tuned devices at 10GHz:
1.25mm device is input matched for maximum gain & the output load is:
 $V_d=28\text{V}$: $R_p = 61.5\ \Omega\text{-mm}$, $C_p = 0.426\ \text{pF/mm}$, $\Gamma = 0.639$, $\theta = 130^\circ$

Efficiency tuned data at 10GHz

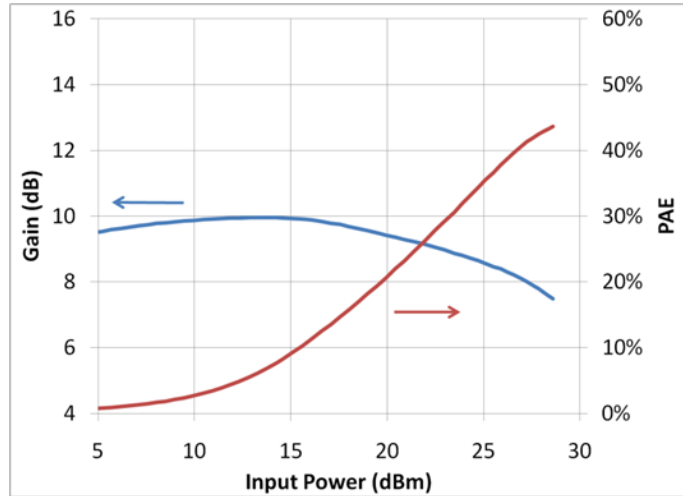
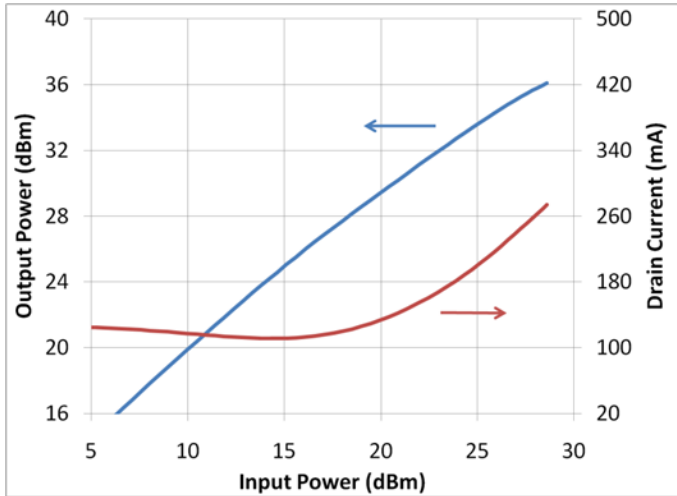


For efficiency tuned devices at 10GHz:
1.25mm device is input matched for maximum gain & the output load is:
 $V_d=28\text{V}$: $R_p = 72.1\ \Omega\text{-mm}$, $C_p = 0.414\ \text{pF/mm}$, $\Gamma = 0.659$, $\theta = 126^\circ$

Measured Data

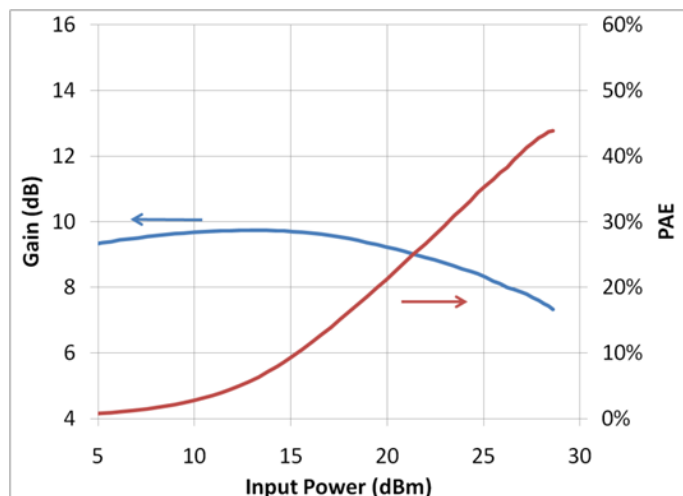
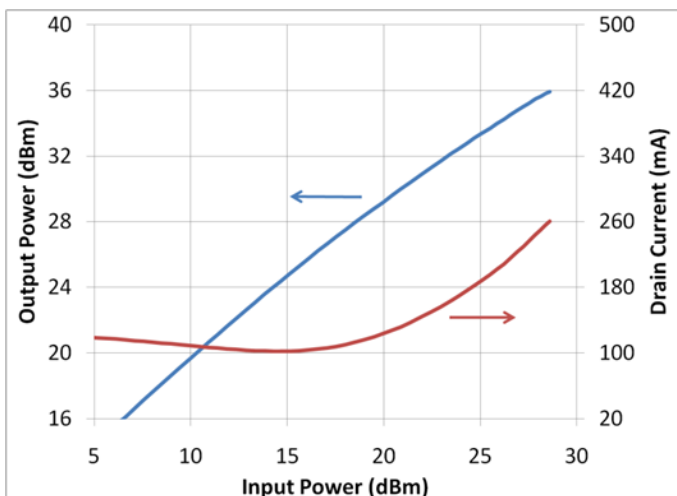
Bias conditions: $V_d = 28\text{ V}$, $I_{dQ} = 125\text{ mA}$, $V_g = -3.6\text{ V}$ Typical

Power tuned data at 14GHz



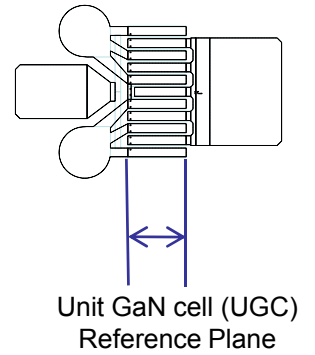
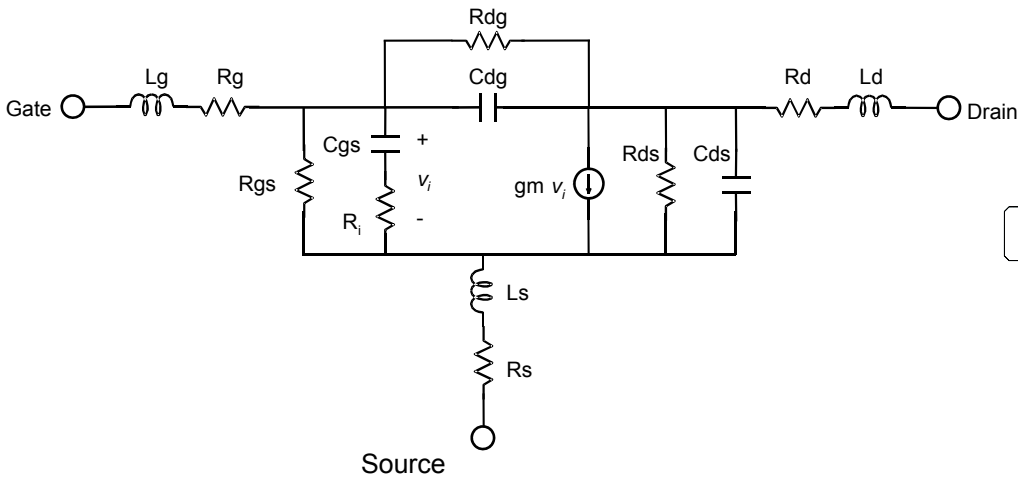
For power tuned devices at 14GHz:
1.25mm device is input matched for maximum gain & the output load is:
 $V_d=28\text{V}$: $R_p = 49.9\ \Omega\text{-mm}$, $C_p = 0.432\ \text{pF/mm}$, $\Gamma = 0.73$, $\theta = 143^\circ$

Efficiency tuned data at 14GHz



For efficiency tuned devices at 14GHz:
1.25mm device is input matched for maximum gain & the output load is:
 $V_d=28\text{V}$: $R_p = 53.1\ \Omega\text{-mm}$, $C_p = 0.472\ \text{pF/mm}$, $\Gamma = 0.768$, $\theta = 144^\circ$

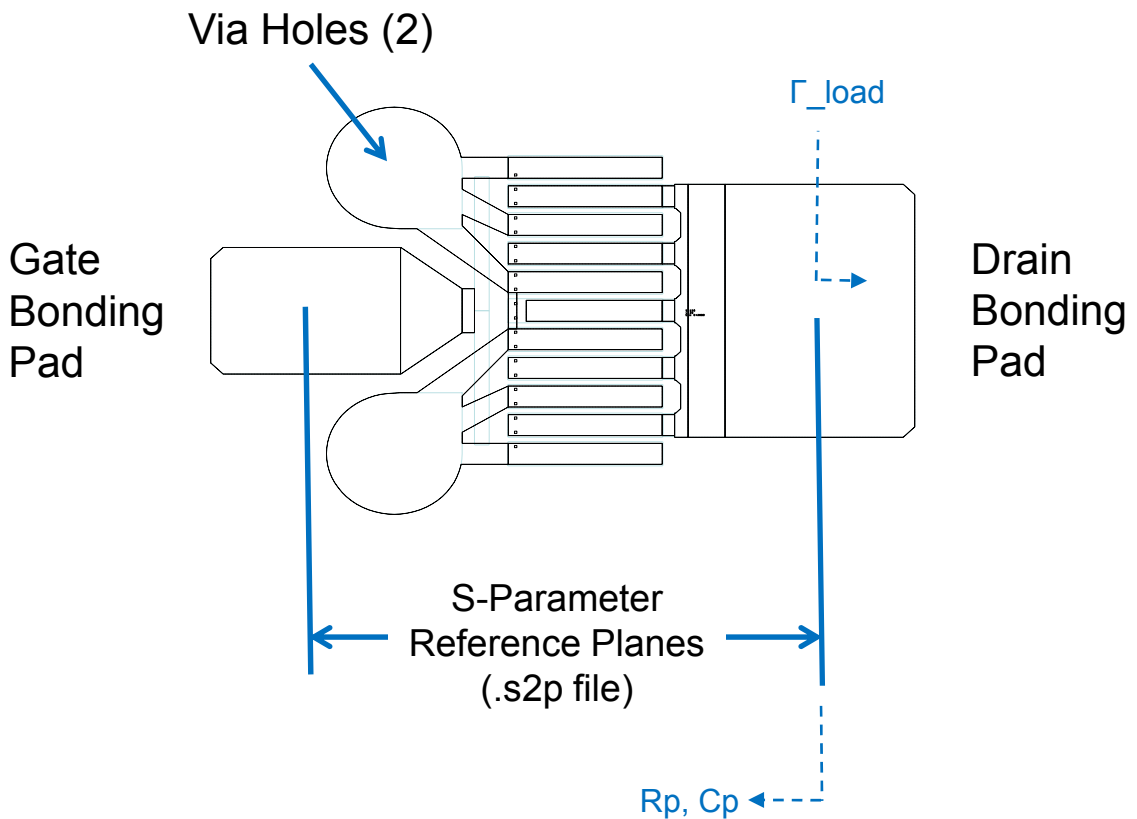
Linear Model for 1.25 mm Unit GaN Cell (UGC)



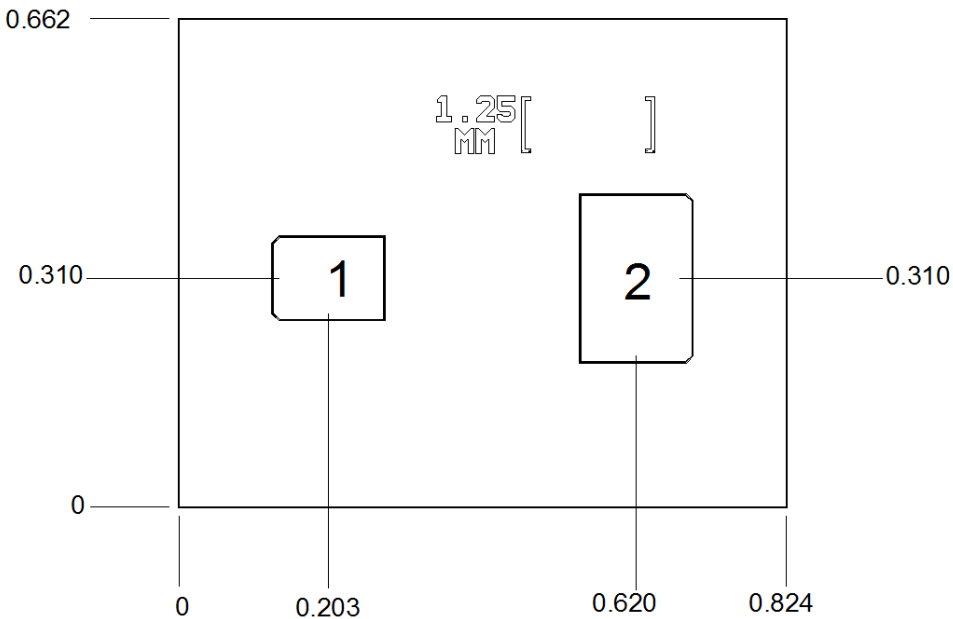
| MODEL PARAMETER | Vd=28V Idq=125mA | UNITS |
|-----------------|---------------------|----------|
| Rg | 0.78 | Ω |
| Rs | 0.13 | Ω |
| Rd | 1.28 | Ω |
| gm | 0.270 | S |
| Cgs | 1.79 | pF |
| Ri | 0.26 | Ω |
| Cds | 0.308 | pF |
| Rds | 123.6 | Ω |
| Cgd | 0.064 | pF |
| Tau | 2.78 | pS |
| Ls | 0.0058 | nH |
| Lg | -0.013 | nH |
| Ld | 0.018 | nH |
| Rgs | 8900 | Ω |
| Rgd | 1730000 | Ω |

Complete 1.25 mm GaN HEMT Linear Model

Includes 1 UGC, 2 vias, and 2 bonding pads



Mechanical Drawing



Units: millimeters

Thickness: 0.100

Die x,y size tolerance: +/- 0.050

Chip edge to bond pad dimensions are shown to center of pad

Ground is backside of die

| | | |
|-------------|----|---------------|
| Bond Pad #1 | Vg | 0.154 x 0.115 |
| Bond Pad #2 | Vd | 0.154 x 0.230 |

GaAs MMIC devices are susceptible to damage from Electrostatic Discharge. Proper precautions should be observed during handling, assembly and test.

Assembly Notes

Component placement and adhesive attachment assembly notes:

- Vacuum pencils and/or vacuum collets are the preferred method of pick up.
- Air bridges must be avoided during placement.
- The force impact is critical during auto placement.
- Organic attachment (i.e. epoxy) can be used in low-power applications.
- Curing should be done in a convection oven; proper exhaust is a safety concern.

Reflow process assembly notes:

- Use AuSn (80/20) solder and limit exposure to temperatures above 300°C to 3-4 minutes, maximum.
- An alloy station or conveyor furnace with reducing atmosphere should be used.
- Do not use any kind of flux.
- Coefficient of thermal expansion matching is critical for long-term reliability.
- Devices must be stored in a dry nitrogen atmosphere.

Interconnect process assembly notes:

- Ball bonding is the preferred interconnect technique, except where noted on the assembly diagram.
- Force, time, and ultrasonics are critical bonding parameters.
- Aluminum wire should not be used.
- Devices with small pad sizes should be bonded with 0.0007-inch wire.

Ordering Information

| Part | ECCN | Package Style |
|------------|-------|----------------|
| TGF2023-01 | EAR99 | GaN on SiC Die |

GaAs MMIC devices are susceptible to damage from Electrostatic Discharge. Proper precautions should be observed during handling, assembly and test.